

# **HMS820-04/ HMS830-04 Series Passive Conveyor Reader/Writers**

## **Features**

- Four Input Points and Four Output Points
- Host Interface (COM1): RS232/RS422/Mux32 (HMS820-04)
- Host Interface (COM1): RS232/RS422 and DeviceNet Interface (HMS830-04)
- Auxiliary RS232 Serial Port
- 1000 Bytes/Second Data Transfer Speed
- NEMA 4 (IP66)
- 13.5" Wide Reading Field
- Easily Mounts Underneath Conveyor
- No Moving Parts
- Long-Life Passive Tags
- Passive Tag, Requires No Batteries

## **Applications**

- Material Handling
- Sortation Systems
- Work-in-Progress Monitoring
- Quality Control

## **Use With**

- HMS-Series Tags
- CM01 Asynchronous Serial Interface Module
- CM11 / CM12 DeviceNet Modules
- CM21 InterBus-S Module
- CM30-Series Profibus Modules
- CM40-Series Modbus Plus Modules
- CM52 Remote I/O Module
- CM80-Series ControlNet Module
- CM900 / CM1000
- CM1746 RFID Module
- MM80MicroMux Bus Module
- Any RS232 or RS485 Host

**EMS**, a Datalogic Group Company, is the field-proven leader in the development and application of Radio Frequency Identification (RFID) Tags/Labels/PCBs, Antennas, Controllers and network interface modules for tough industrial environments. With over a dozen years of RFID successes in the automotive, electronics, material handling and food processing industries, EMS has built a global reputation in providing customers with complete supply chain solutions – from production to retail EMS has the complete solution!

The HMS820-04 Passive Conveyor Reader/Writer is designed to provide cost effective RFID data collection to demanding material handling and automation applications.

The patent pending design of the Conveyor Reader/Writer addresses a prominent concern which has vexed the material handling industry for years. In the past, the positioning of a Reader/Writer relative to the passing totes was critical. Read/Write ranges had to accommodate different sized totes or the totes had to be positioned to pass near the Reader/Writer. Escort Memory Systems' Conveyor Reader/Writer solves this concern since the Reader/Writer can now be snugly mounted underneath the path of the tote. The 14.0" wide Reader/Writer can substitute a roller's position or may even be installed

between the conveyor rollers. Reader/Writer adjustments are a thing of the past, since the Conveyor Reader/Writer can track any size tote/pallet on the same path without time-consuming adjustments.

Equally important, the HMS820-04 Reader/Writer is compatible with Escort Memory Systems' HMS100-Series Passive Read/Write Tags. These Tags are

extremely durable, low-cost electronic identifiers that can be attached to any object, even in the harshest environments. The Read/Write Tags do not contain moving parts, and provide practically unlimited life with no maintenance requirements. In a typical application, the Read/Write Tag is attached to a tote/pallet in a material handling process. Once attached, the Tag allows the RFID Reader/Writer to identify the pallet at any point in the process.

The HMS830-04 is available with a DeviceNet interface and a RS232/RS422 point-to-point interface.

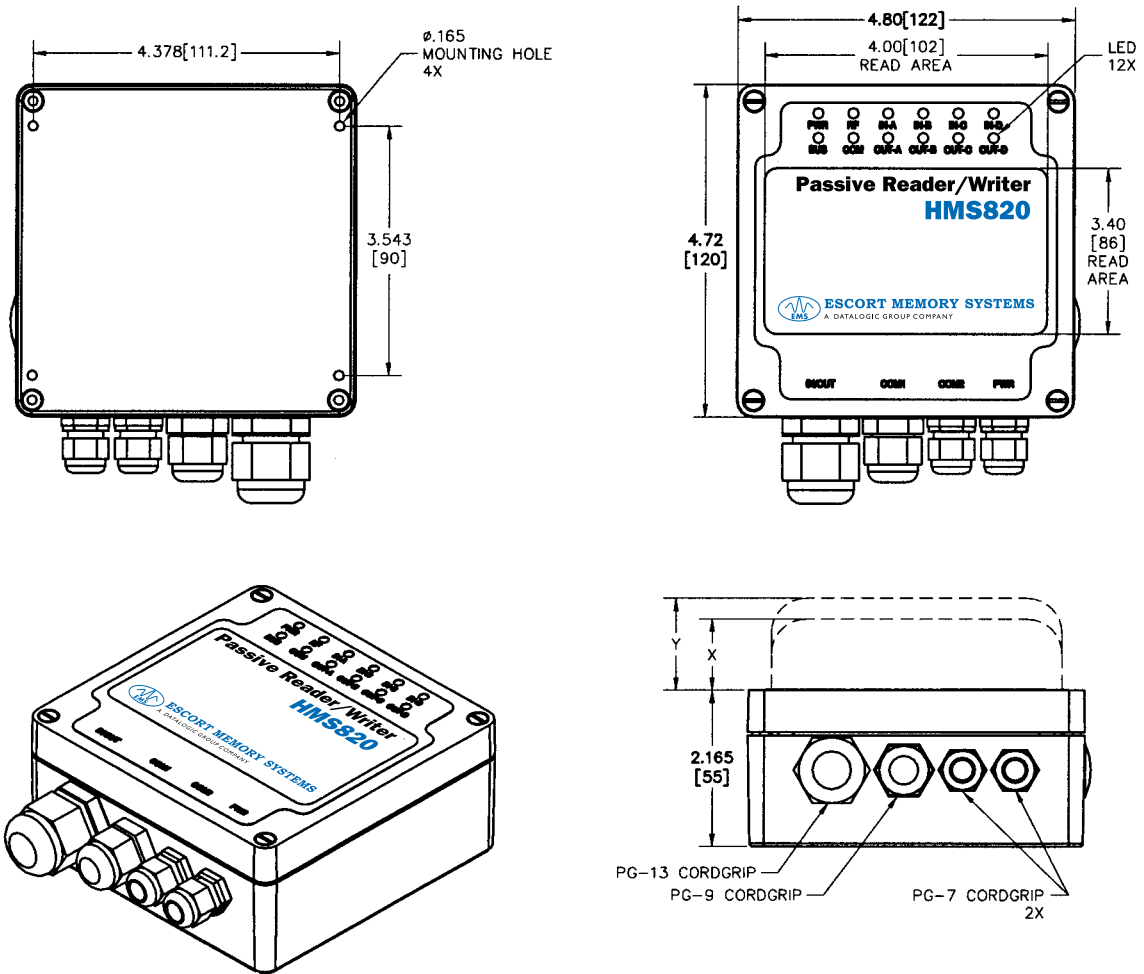
**CONVEYOR  
READER/  
WRITER  
WITH SELF-  
CONTAINED  
I/O**

## HMS820-04 / HMS830-04 Series Passive Conveyor Reader/Writers

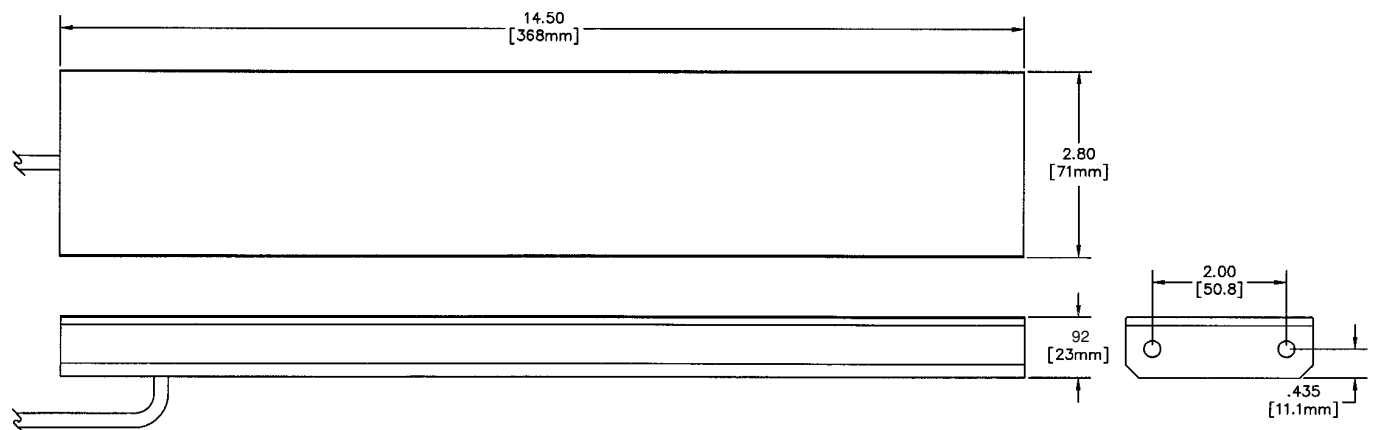
Electrical	Supply Voltage	18-30VDC
	Current	270mA@24VDC
Memory	60KB Program Memory (System + User) 20KB Data Read/Write Memory (Flat)	
RF Interface	Data Transfer Rate	1000 Bytes/Second
	Error Detection	CRC and Parity Check
	<b>Antenna Type</b>	
	HMS820-04	356mm Rectangular Antenna, 2 Meter Cable
Interface	<b>COM1</b>	
	RS232	
	RS422	
	Bus Interfaces:	
	Mux32 Optoisolated (HMS820-04)	
	DeviceNet Interface (HMS830-04)	
	<b>COM2</b>	
	RS232 (Use for Barcode Scanner Input, Program Downloading, Downloading Configuration Parameters)	
	<b>Baud Rate</b>	
	RS232/RS422 (COM1)	1200, 2400, 4800, 9600, 19200, 38400
	RS232 (COM2)	1200, 2400, 4800, 9600, 19200
	RS485/Mux32 (COM1)	9600 or 346K
	<b>I/O</b>	
	Input	
	Voltage Input Range	4.5-30VDC
	I <sub>max</sub>	25mA
	<b>Output</b>	
	V <sub>max</sub>	30VDC
	I <sub>max</sub>	500mA
Mechanical Specifications	HMS820 (W x H x D)	4.72 x 4.80 x 2.17in. (122 x 120 x 55mm)
	Conveyor Reader/Writer (W x H x D)	14.50 x 2.80 x 0.92in. (368 x 71 x 23mm)
Environment	Operating Temperature	-4° to 120°F (-20° to 49°C)
	Storage Temperature	-40° to 185°F (-40° to 85°C)
	Humidity	95% Non-Condensing
	Protection Class	NEMA 4 (IP66)

# HMS820-04 / HMS830-04 Series Passive Conveyor Reader/Writers

## HMS820 / HMS830 Mechanical Dimensions

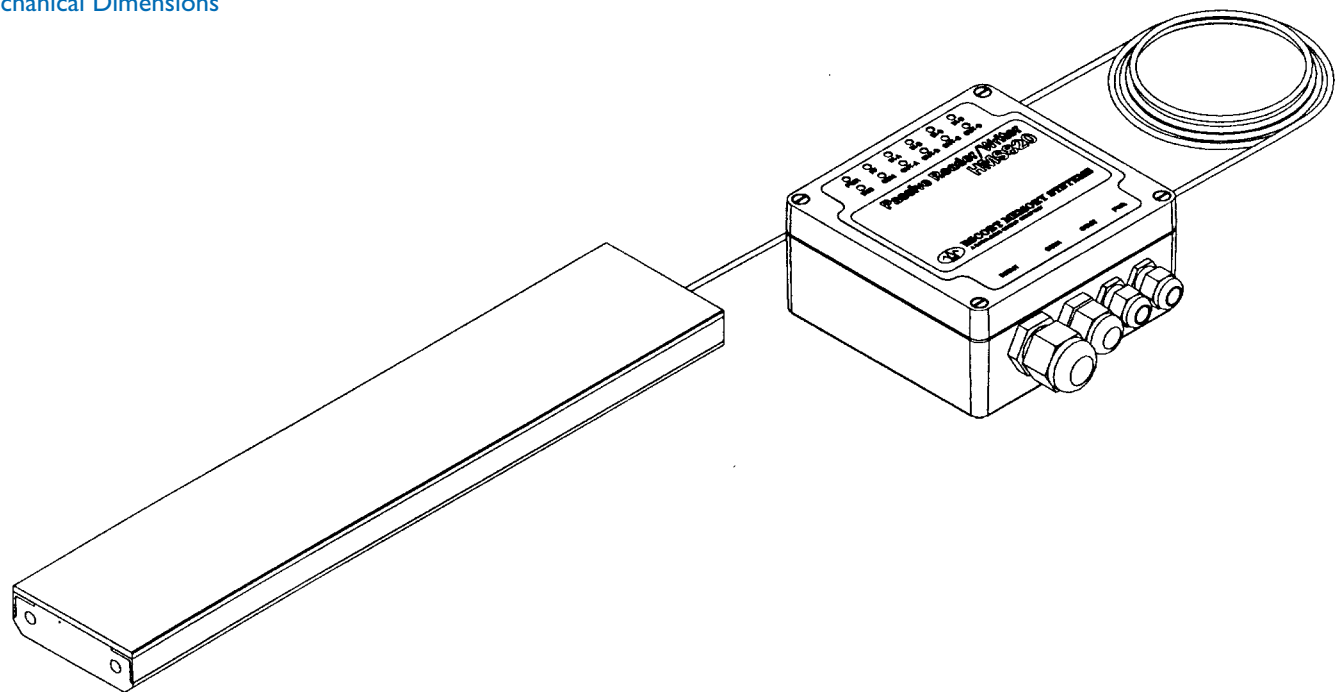


## Conveyor Reader/Writer

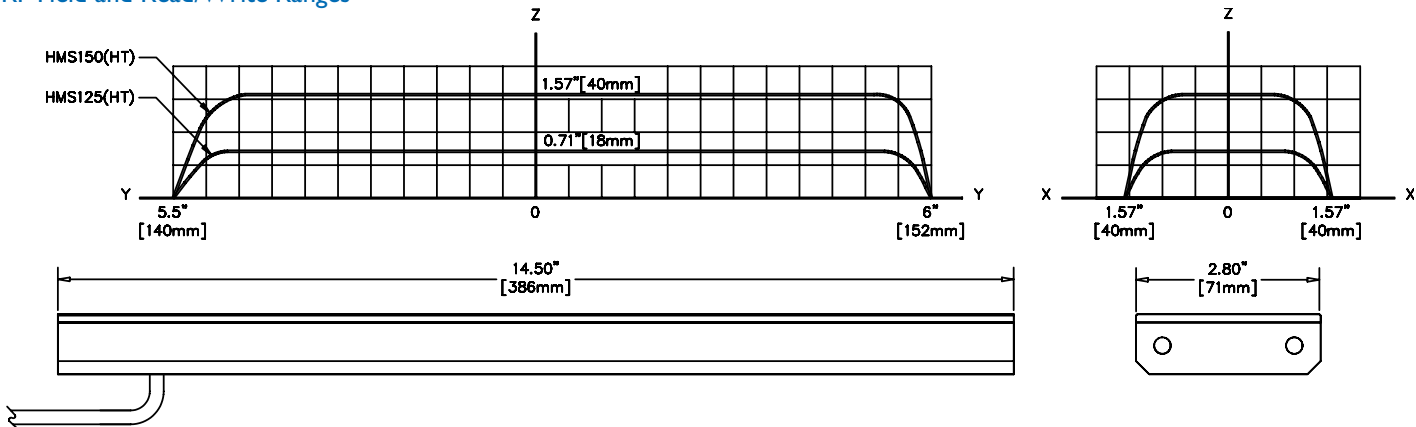


# HMS820-04 / HMS830-04 Series Passive Conveyor Reader/Writers

## Mechanical Dimensions



## RF Field and Read/Write Ranges



## HMS820-04 / HMS830-04 Series Passive Conveyor Reader/Writers

### Reading/Writing Ranges with HMS100-Series Passive Read/Write Tags

#### Tags

	HMS108	HMS112	HMS125(HT)	HMS150(HT)
Typical Range (Z) (inches/mm)*	**	**	0.71/18	1.57/40
Guaranteed Operating Range	**	**	0.55/14	1.26/32
Reading Field (Y)	**	**	11.50/292	11.50/292
Reading Field (X)	**	**	3.14/80	3.14/80

\* Proximity to metal, CRT devices and other sources of electromagnetic radiation may affect the range of the Antenna.

\*\* Not recommended.

## Available Models

Model	Description
HMS820-04	Passive Conveyor Reader/Writer
HMS830-04	Passive Conveyor Reader/Writer with DeviceNet Interface



## Passive Read/Write Radio Frequency Identification (RFID)

### Typical & Guaranteed Read/Write Ranges

(inches/mm)\*

Readers/Writers	Tags			
	HMS108	HMS112	HMS125(HT)	HMS150(HT)
<b>HMS800</b>	Typ. ** Guar. **	** **	1.10/28 0.87/22	2.75/70 2.20/56
<b>HMS805</b>	Typ. 0.43/11 Guar. 0.35/9	0.67/17 0.55/14	1.14/29 0.91/23	1.38/35 1.10/28
<b>HMS810</b>	Typ. ** Guar. **	** **	1.10/28 0.87/22	2.75/70 2.20/56
<b>HMS815</b>	Typ. 0.43/11 Guar. 0.35/9	0.67/17 0.55/14	1.14/29 0.91/23	1.38/35 1.10/28
<b>HMS814</b>	Typ. 0.28/7 Guar. 0.24/6	0.35/9 0.28/7	0.63/16 0.51/13	0.59/15 0.47/12
<b>HMS816</b>	Typ. 0.28/7 Guar. 0.24/6	0.35/9 0.28/7	0.63/16 0.51/13	0.59/15 0.47/12
<b>HMS820</b>	Typ. ** Guar. **	** **	1.10/28 0.87/22	1.97/50 1.57/40
<b>HMS820-05</b>	Typ. 0.39/10 Guar. 0.31/8	0.59/15 0.47/12	0.91/23 0.70/18	1.38/35 1.10/28
<b>HMS820-04</b>	Typ. ** Guar. **	** **	0.71/18 0.55/14	1.57/40 1.26/32
<b>HMS830-04</b>	Typ. ** Guar. **	** **	0.71/18 0.55/14	1.57/40 1.26/32
<b>HMS820-08</b>	Typ. ** Guar. **	** **	1.18/30 0.94/24	5.00/127 4.02/102
<b>HMS830-08</b>	Typ. ** Guar. **	** **	1.18/30 0.94/24	5.00/127 4.02/102
<b>HMS830</b>	Typ. ** Guar. **	** **	1.10/28 0.87/22	1.97/50 1.57/40
<b>HMS830-05</b>	Typ. 0.39/10 Guar. 0.31/8	0.59/15 0.47/12	0.91/23 0.70/18	1.38/35 1.10/28
<b>HMS827-Vert.</b>	Typ. 0.43/11 Guar. 0.35/9	0.67/17 0.55/14	1.18/30 0.94/24	1.89/48 1.50/38
<b>HMS827-Horiz.</b>	Typ. 0.39/10 Guar. 0.31/8	0.55/14 0.43/11	0.98/25 0.79/20	1.57/40 1.26/32
<b>HMS827-03</b>	Typ. 0.35/9 Guar. 0.28/7	0.47/12 0.39/10	0.79/20 0.63/16	** **
<b>HMS827-04</b>	Typ. ** Guar. **	** **	0.71/18 0.55/14	1.57/40 1.26/32
<b>HMS827-06</b>	Typ. 0.47/12 Guar. 0.39/10	0.59/15 0.47/12	1.06/27 0.87/22	0.83/22 0.70/18

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